

主要技术参数 Technical Parameters



面纸尺寸 Paper size(A*B)	最窄 W min	95mm
	最宽W max	600mm
	最短L min	120mm
	最长L max	880mm
面纸厚度	Paper thickness	80-300g/m ²
面纸堆台放置高度	Paper stacking Height	800mm
灰板厚度	Grey board thickness	1-3mm
成品(纸盒)尺寸 Finished box size(W*L*H)	最小 L min	45mm
	最大L max	350mm
	最窄W min	35mm
	最宽W max	250mm
	最矮 H min	15mm
	最高 H max	120mm

盒子具体尺寸需同时在面纸与坯盒尺寸范围内

The box size shall be within the dimensions of the paper & the grey board

定位精度	Positioning accuracy	± 0.1mm
折入尺寸	Folding size	7-100 mm
耳朵对搭尺寸	Ear overlapping size	15-120 mm
生产速度	Production speed	40-45pcs/min
胶桶容量	Glue tank volume	30kg
气源要求	Air Pressure	0.5-0.7mpa / 320NL/min
电源	Power Supply	380V/50Hz
额定功率	Max power	43kw
额定功率(不带压泡机)	Max power	37kw
机器重量	Machine weight	9100kg
机器重量(不带压泡机)	Machine weight	7500kg
设备整体尺寸	Overall size of equipment	L11600×W4000×H3300mm
设备整体尺寸(不带压泡机)	Overall size of equipment	L8000×W4000×H3300mm



LY-HB2500CK 智能高速天地盒生产线

Intelligent High-speed Rigid Box Making Line

自动化
Automation

信息化
Informatization

智能化
Intelligentization

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Intelligent High-speed Rigid Box Making Line

LY-HB2500CK 智能高速天地盖生产线。产品特点：自动化、信息化、智能化，物联网功能（可实时监控设备运行状态、参数信息、气、电等耗用信息）。适合用于手机盒、化妆品盒、珠宝首饰盒、酒盒盖等天地盖产品

Intelligent High-speed Rigid Box Making Line LY-HB2500CK. Features : Automation, Informationization, intelligentization & IOT functions (Real-time monitoring of facility's running state, parameters and the consumption of gas and power). Suitable for the production of rigid boxes like smartphone boxes, makeup boxes, jewelry boxes and wine boxes

产品特性 Product Features

■ 生产速度：40-45pcs/min

Production speed:40-45pcs/min

■ 不需要更换铲刀、压板。

Don't need to change the blade and pressing board.

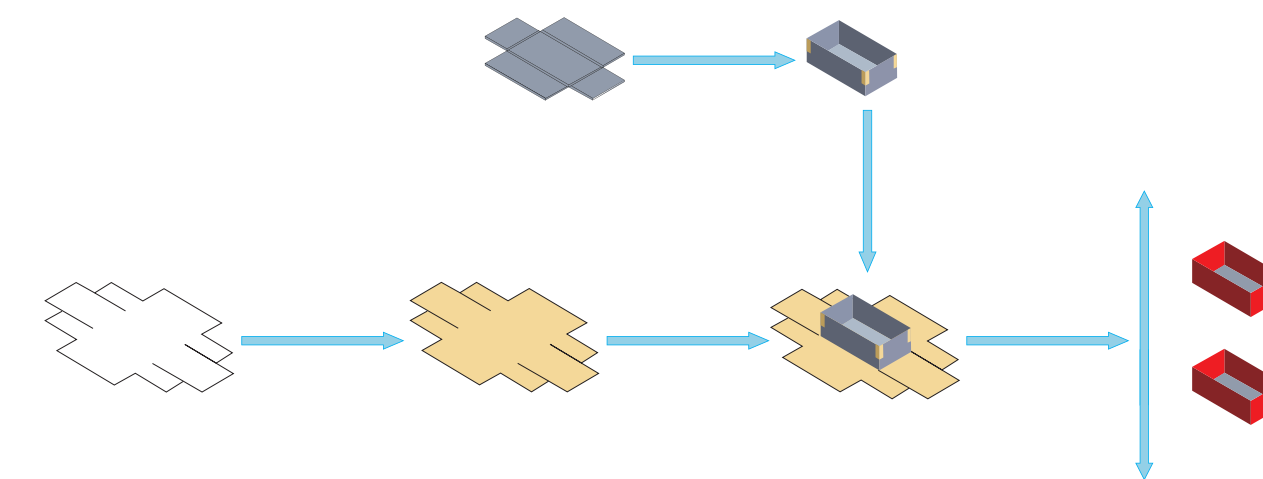
■ 具有记忆功能，快速转版。

Fast for job changeover with memory function.

■ 操作简单、方便快捷。

Easy operation, fast and convenience.

工艺流程 Process flow



■ 智能化，信息化，人性化

Informationization, intelligentization & ergonomics

■ 视觉定位，定位精度可达±0.1mm；适合用于手机盒、化妆品盒、珠宝首饰盒、酒盒盖等天地盖产品。

Visual robot arm positioning with accuracy of ±0.1mm ; Suitable for the production of rigid boxes like smartphone boxes, makeup boxes, jewelry boxes and wine boxes.